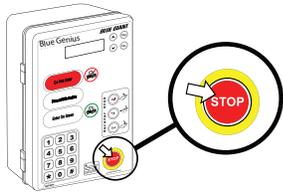


OPERATING INSTRUCTIONS

Only for the XDS2000

STOP PROCEDURE



For situations where the dock leveler might need to be stopped immediately, the Blue Genius control panel has a 'STOP' button. Touching the 'STOP' button during the operation of the dock or lip will cause the leveler to stop in mid motion.

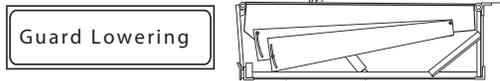
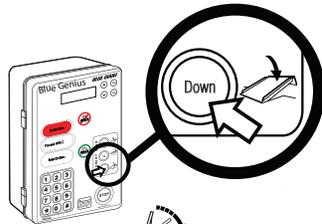
When in STOP mode:
DO NOT go under dock leveler

- A) Touch the 'STOP' button. The control panel light instantly changes to RED and alarm (optional) will beep until the stopped mode is exited. **'SYSTEM STOPPED, To Continue... Touch and hold ESC key'** will appear on the menu screen.
- B) To exit STOP mode touch the ESC key. The alarm (optional) will stop beeping and the control panel light will change to GREEN when the dock is in the stored position.

DDG - Door Dock Guard Lowered / Deactivated - Bypass Mode

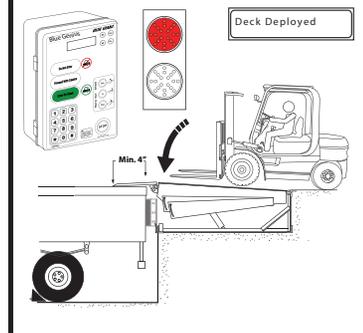
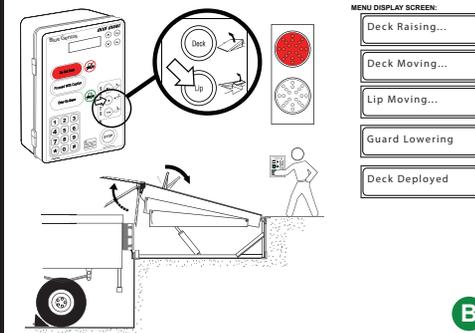
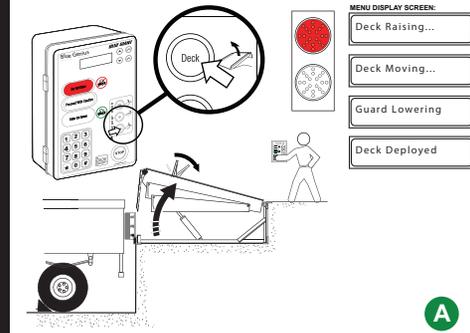
Touch the 'Down' button. The LCD message 'Hold to Lower Guard' will appear. Hold it for three (3) seconds. The menu screen will display the message 'Guard Lowering'.

NOTE: The DDG can only be lowered when the dock is in the parked position.



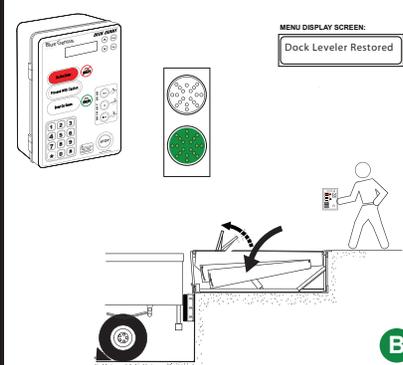
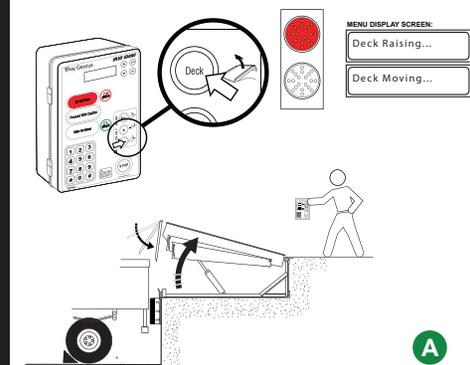
ABOVE: The control panel light will change from RED to flashing YELLOW while the DDG is in Bypass mode.

To bring the DDG out of Bypass mode, touch the 'Down' button a second time. The DDG will rise to the parked position.



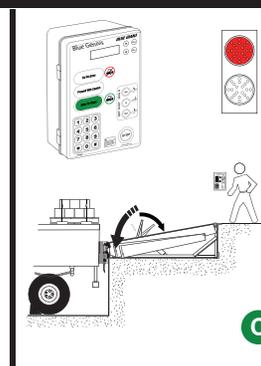
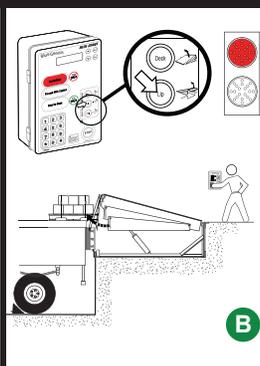
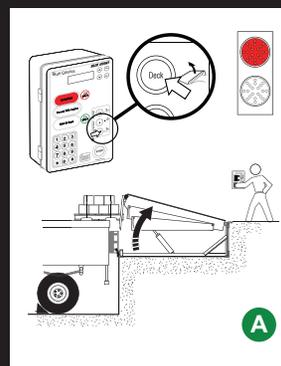
DEPLOYING THE DOCK LEVELER

- A) **DEPLOYING THE DOCK LEVELER (DECK BUTTON ONLY- METHOD 1):** After the truck is parked and restrained / chocked in place, raise the dock leveler by touching and holding the 'Deck' button. The LCD screen will read 'Deck Raising'. Both the control panel and outside traffic light are RED. Keep holding the deck button until the lip deploys. Release the button. The LCD screen reads 'Deck Moving'. Both dock leveler and deployed lip will descend onto the truck bed. The DDG will lower and the onscreen message will change to 'Guard Lowering' followed by 'Deck Deployed'. The control panel light will turn GREEN while the outside traffic light remains RED.
- B) **DEPLOYING THE DOCK LEVELER (DECK AND LIP BUTTONS- METHOD 2):** Touch and hold the 'Deck' button. The LCD screen will read 'Deck Raising'. When the lip has cleared the lip keepers, release the 'Deck' button and touch and hold the 'Lip' button. The LCD screen reads 'Lip Moving'. Release the button. The LCD screen reads 'Deck Moving'. Both dock leveler and deployed lip will descend onto the truck bed. The DDG will lower and the onscreen message will change to 'Guard Lowering' followed by 'Deck Deployed'. The control panel light will turn GREEN while the outside traffic light remains RED.



STORING THE DOCK LEVELER

- A) **STORING THE DOCK LEVELER:** Touch and hold the 'Deck' button. The control panel light turns RED. The deck will raise and the lip will retract. The LCD screen reads 'Deck Raising'.
- B) When the lip has fully retracted, release the 'Deck' button. The LCD screen will read 'Deck Moving' and the deck will fall to the stored position with the lip in the lip keepers. The DDG will rise and the LCD message will change to 'Dock Leveler Restored'. The outside traffic light will turn GREEN.



BELOW LEVEL / END LOADING

- A) Touch and hold the 'Deck' button until the lip clears the lip keepers. The control panel light changes to red when 'Deck' button is touched.
- B) Touch and hold the 'Lip' button to deploy the lip (approx. 2").
- C) Release the 'Lip' button. If the lip is sufficiently clear of the lip keepers, the dock will descend past floor level so below level / end loading can be performed. The control panel light changes to GREEN once the leveler has stopped at the below level position.